

Manual brake bending machine

HSBM SB – Manual brake bending machine, heavy-duty version with segmented upper tools

- ▶ Easy to use
- ▶ Segmented upper tools
- ▶ Brake bending function with safe clamping of the workpiece due to preload of the top beam
- ▶ Heavy, compact welded design
- ▶ For easy bending and precise adjustment of the bending angle thanks to stop with scale
- ▶ Very low maintenance requirements



HSBM 2020-20 SB

Type	Segmentation	Accessories HSBM 2020-20 SB					Art. no.
HSBM 2020-20 SB	25-30-35-40-45-75-100-150-200-200-270-400-400	Manual rear stop 0 - 500 mm					3772921
		Tempered top tools					3772922
Model	Max. working width	Sheet thickness max.*	Passageway between top + bottom beam max.	Bending angle max.	Weight	Dimensions L x W x H in mm	Art. no.
HSBM 2020-20 SB	2 020 mm	2.0 mm	120 mm	135°	1 020 kg	2 800 x 710 x 1 500	3772920

*Performance data for material with tensile strength of 400 N/mm²; bending performance stainless steel (VA) = factor 0.75; bending performance aluminium = 1.2; tempered top tools are necessary for bending stainless steel (VA);